



## *Instrumentation and Process Control Basics*

*3 day course*

### **Introduction**

1. Course Objectives
2. Matter and Its Properties
3. Basic Physics
4. Energy
5. Measurement
6. **Safety**

### **Process Variables**

1. Processes, Variables and Function of Instruments
2. Temperature
3. Weight
4. Pressure
5. Flow
6. Level

### **Direct-Read Instruments**

1. Pressure
  - a. Gauges
  - b. Bourdon tubes
  - c. Manometers
2. Level
  - a. Float
  - b. Differential pressure
3. Flow
4. Temperature
5. Weight

### **Elements of Control Systems**

1. Basic Function of Control Systems
  - a. Control Steps
  - b. Control Loops
  - c. Input /Output
  - d. Types of Signals
2. Basic Elements of Control Loops
  - a. Sensors
  - b. Indicators and Recorders
  - c. Flow Transmitters
  - d. Controllers
  - e. Final control Elements

### **Process Control Design**

1. Purpose of System
2. Differences
3. Proportional, Integral, and Derivative Control

### **Maintenance Systems for Instrumentation**

1. Calibration and Setup
2. Testing
3. Cleaning